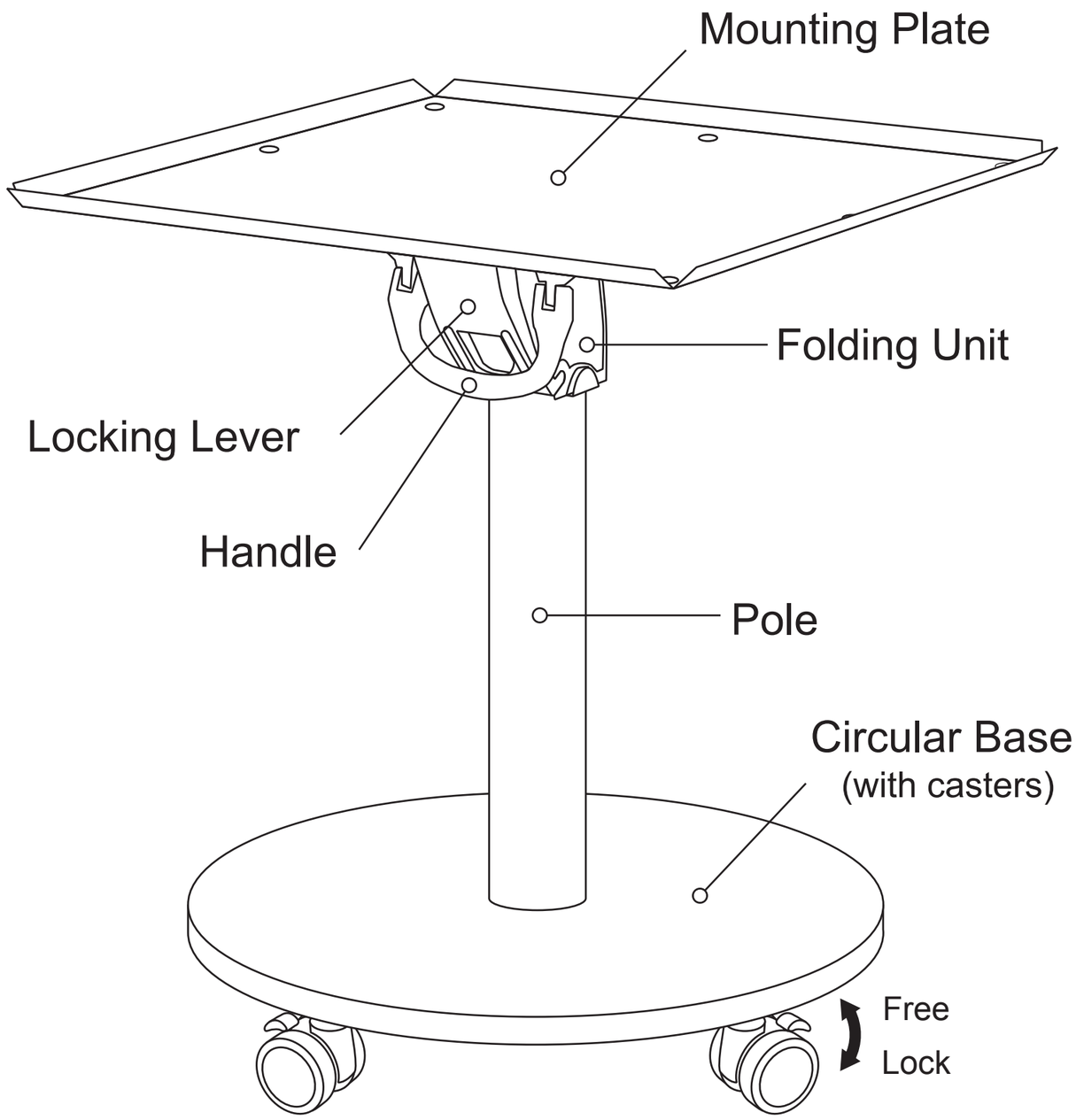
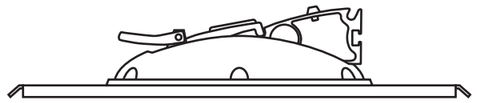
Assembly Manual for "Slim" Series Folding Leg

For safety, assembly must be performed by two or more people.

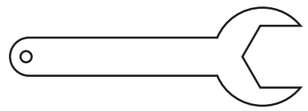
Final Assembly & Part Names



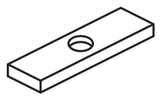
Package Contents



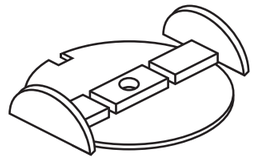
Folding Mounting Plate × 1



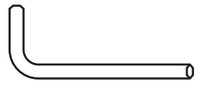
Wrench × 1



Washer × 1



Center Shaft Mounting Plate × 1



Hex Key × 1



Center Shaft × 1

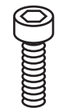


Spring Washer × 1

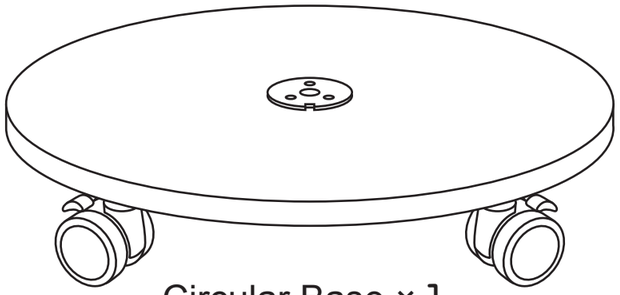
Pole × 1



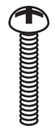
Nut × 1



Hex Screws × 3

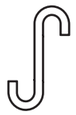


Circular Base × 1



Phillips Screws × 8

※Used to secure the leg
to the Slim main unit.

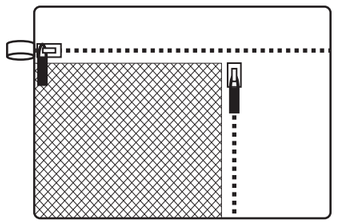


S-hook × 2

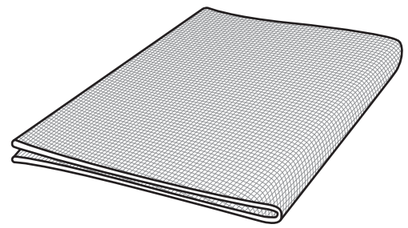


Strap × 1

※Not included
with the Slim Voice SCORE model.



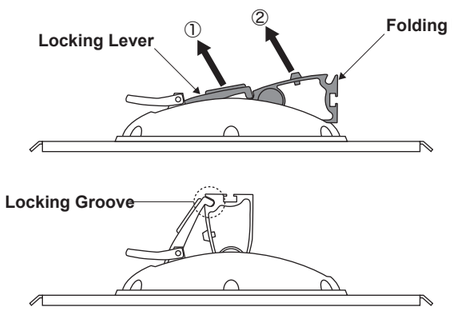
Tile Storage Bag × 2



Dust Cover × 1

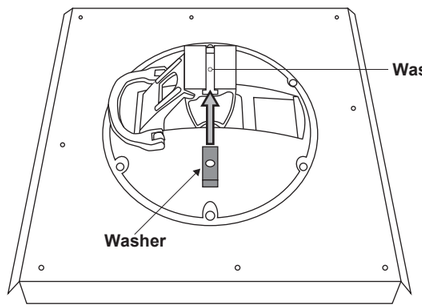
1

Pull the locking lever of the folding mounting plate upward in direction ①.
Then raise the folding unit in direction ② and engage it with the locking groove.

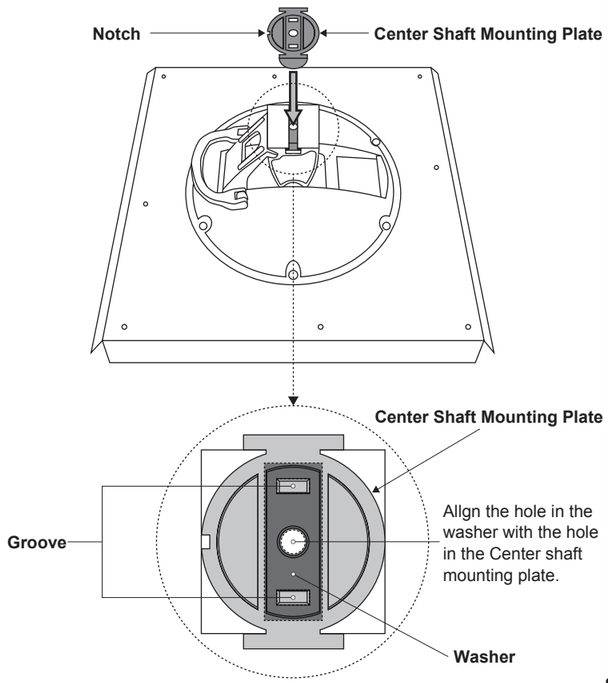


2

Insert the washer into the washer groove at the top of the folding unit,
then attach the center shaft mounting plate over it.
Ensure that the hole in the washer aligns with the hole in the center shaft mounting plate.

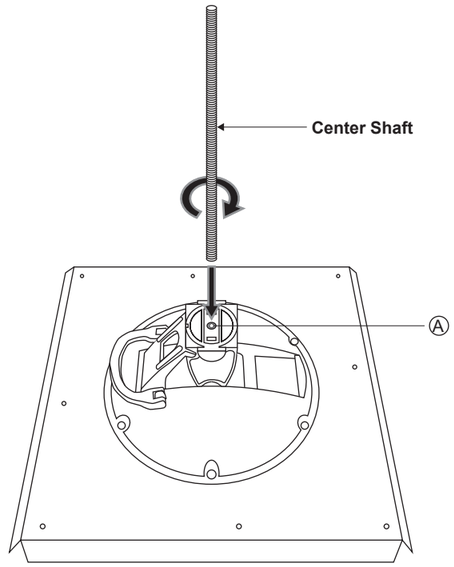


Note: The center shaft mounting plate has a specific orientation; please fit it as shown in the diagram below.



3

Insert the center shaft into hole Ⓐ of the folding unit assembled in Step 2 and hand-tighten it.

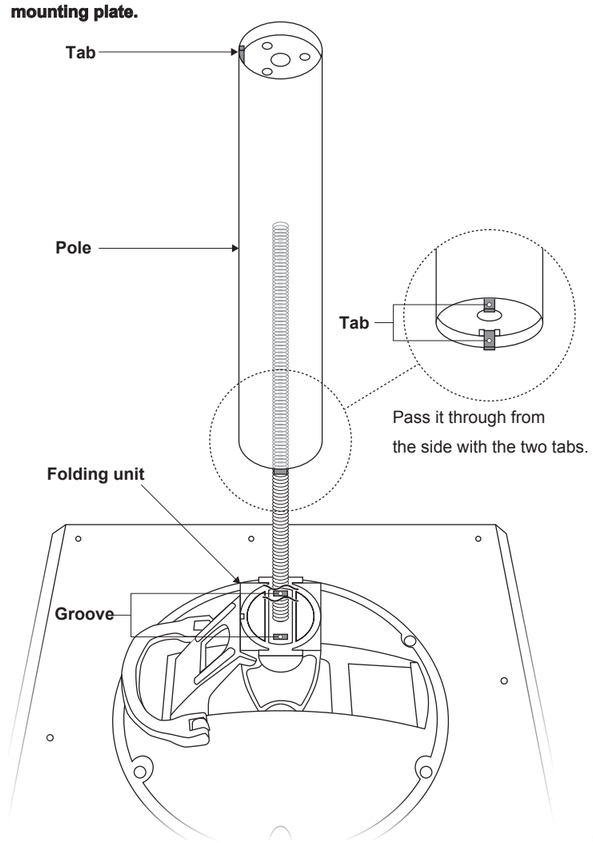


4

Insert the pole through the center hole.

⚠ The pole has a specific orientation.
The side with two tabs faces the folding unit.

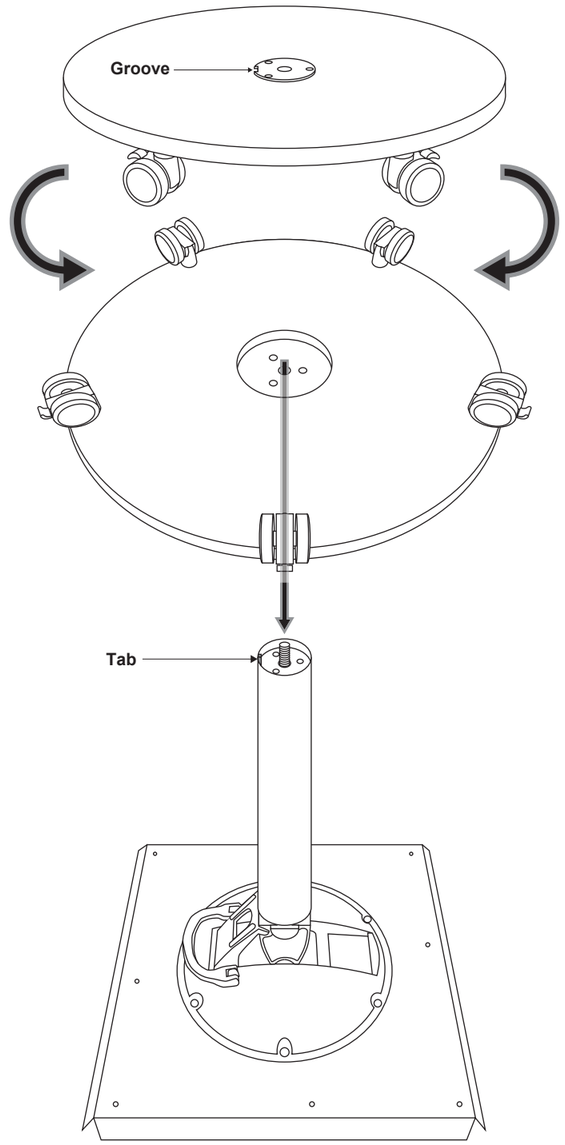
⚠ **Insert the tabs of the pole properly into the grooves of the center shaft mounting plate.**



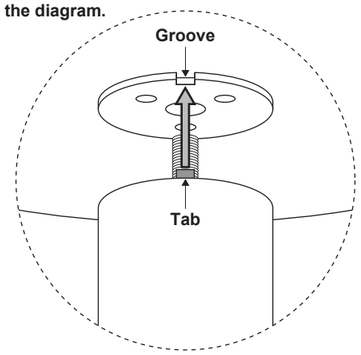
5

Align the grooves in the circular base with the tabs on the pole, then place the circular base upside down while maintaining the alignment.

⚠ **Please be extremely careful not to drop the circular base.**



⚠ **Always confirm that the tabs and grooves fit together properly as shown in the diagram.**

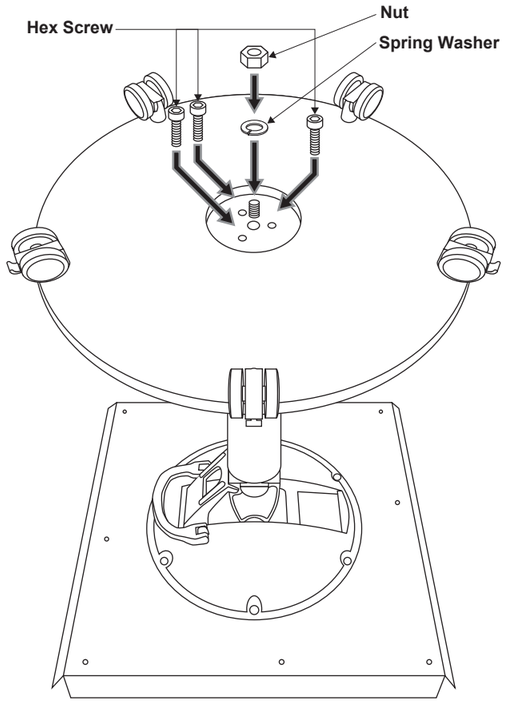


View from the Tab / Groove side

6

Temporarily secure the assembly by attaching the spring washer and nut to the center shaft. Install the hex screws into the three holes and tighten them with the hex key. Finally, tighten the nut with the wrench to complete the assembly.

⚠ **If the pole wobbles, the tabs of the pole may not be properly inserted into the grooves.**
Please refer to Steps 4 and 5, and reassemble.
For instructions on attaching the leg to the main unit, please refer to the Slim Operating Instructions.



The strap is used when folding the table.
The S-hook attaches to the handle to hang the tile storage bag.
For details, please refer to the Slim Operating Instructions.



Note: All models in the Slim Voice Series are equipped with the Smart Storage System, allowing up to two sets of tiles to be stored inside the table while folded.
Therefore, the tile storage bags and S-hooks are optional.